

Tuesday, 24/02/2009 9:49:29 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACER
Job Number	: 46053		
Estimate Number	: 13187		
P.O. Number	:	Part Number	: D36921
This Issue	: 24/02/2009 S.O. No. :	Drawing Number	: D3692 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1 / Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 45672	Material	:
Written By	: <u>JP 09-02-24</u>	Due Date	: 03/03/2009 Qty: 50 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 08-02-15 JLM Verified By:EC Est Rev:B As per Rev B 09-01-20 JLM Verified By:DD		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0500 303 Round Bar 0.500"



Comment: Qty.: 0.0320 f(s)/Unit Total : 1.6013 f(s)

303 Round Bar 0.500"

Batch: M110252

JP 09/03/03

2.0 DOOSAN LATHE DOOSAN LATHE



Comment: Doosan Lathe

1- Turn as per Folio FA725 Rev: N/A & Dwg D3692 Rev: 1

2-Deburr per dwg D3692

JP 09/03/03

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JP 09/03/04 (50)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

JP 09/03/04 (50)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

JP 09/03/05 (50)

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

58

1209/03/06

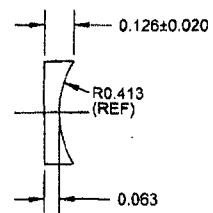
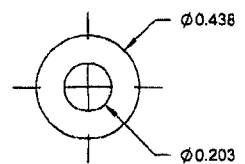
Job Completion



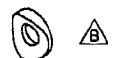
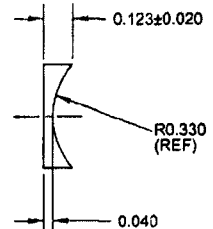
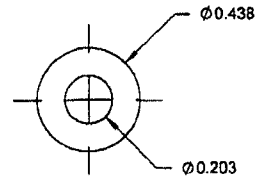
MUF

09-03-05

w/o 46053



D3692-1 SPACER



D3692-3 SPACER

NOTES

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR (REF. DART SPEC. M303R) OR AISI 304/316 STAINLESS STEEL ROUND BAR (REF. DART SPEC. M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.003 lb

RELEASED
09/07/12

B	REMOVED SHADED VIEW (2N C2-1, D2-1); REFORMATTED SHEET	RF	08.12.15
A	NEW ISSUE	RF	08.03.12
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3692	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		SPACER	NTS
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